



## Arm & Hammer™ Tortilla Blend™ Sodium Bicarbonate

Reviewed: Feb. 1, 2020	Test Method	
Description	-	A mixture of USP Sodium Bicarbonate with a flow aid.
Assay – dry basis	USP	Not less than 98.45% and not more than 100.35% of NaHCO <sub>3</sub>
Identification	USP <191>	Meets the requirements of the tests for sodium and bicarbonate.
Normal Carbonate	USP	Meets test.
Chloride	USP <221>	Not more than 0.015%
Limit of Sulfur Compounds	USP	Not more than 0.015%
Elemental Impurities*	ICP	
Cadmium		Not more than 0.5 µg/g
Lead		Not more than 0.5 µg/g
Arsenic		Not more than 1.5 µg/g
Mercury		Not more than 1 µg/g
Limit of Ammonia	NA – See remarks	Not more than 20 ppm
Loss on Drying	USP <731>	Not more than 0.25%
Non-USP Requirement		
Silica	C&D	0.15 – 0.55%
<p>Ammonia is not used in the manufacturing process for Church &amp; Dwight Sodium bicarbonate. Controlled handling and storage of the product insure that ammonia will not exceed the USP limit. Absence of ammonia is confirmed on each lot via olfactory test.</p> <p>*Elemental Impurities (replaces Heavy Metals &lt;231&gt;)Limits based on USP &lt;232&gt; Table 2, Oral Drug Products. The remaining Table 2 elements are not known or expected impurities.</p> <p>Residual Solvents testing under USP &lt;467&gt; is not required as no solvents, and specifically no solvents of Class 1, 2, 3 or Table 4 as defined in &lt;467&gt;, are used in the manufacture or purification of Church &amp; Dwight Sodium Bicarbonate.</p>		