



**CHURCH & DWIGHT CO., INC.**

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469 North Harrison Street  
Princeton, NJ 08543-5297

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[www.ahperformance.com](http://www.ahperformance.com)

To Whom It May Concern:

**Re: Church & Dwight Co., Inc. Arm & Hammer™ Flow K™ Potassium Bicarbonate Manufacturing Process**

Potassium Bicarbonate USP is combined with less than 1% Magnesium Oxide USP in a ribbon blender. The magnesium oxide is added to improve the handling characteristics of the potassium bicarbonate in use. After mixing for a specified amount of time, the material is conveyed from the blender and passed through a stainless steel screen. The screened material is then packaged in 50 pound net weight multiwall bags.

A schematic diagram is attached.

If you have any questions or comments, please feel free to contact me.

Regards,

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## Flow-K™ POTASSIUM BICARBONATE PROCESS FLOW DIAGRAM

