



ARMEX™ Blast Media (NA GHS 2024)

Safety Data Sheet

According to Federal Register / Vol. 89, No. 98 / Monday, May 20, 2024 / Rules and Regulations and according to the Hazardous Products Regulation (December 15, 2022).

Revision Date: 7/8/2025 Date of Issue: 1/27/2017

Version: 3.0

SECTION 1: IDENTIFICATION

Product Identifier

Product Form: Substance

Product Name: ARMEX™ Blast Media(NA GHS 2024)

Product Code: 42000085; 40002278; 40002261; 40002276; 40002270; 40002261

CAS-No.: 144-55-8

Formula: NaHCO₃

Synonyms: Sodium hydrogen carbonate; Baking soda; Armex™ Maintenance XL; Armex™ Maintenance; Armex™ Re-Man XL; Armex™ Flow XL; Armex™ Anilox

Intended Use of the Product

Use Of The Substance/Mixture : Blast media, cleaning, surface preparation

Restrictions On Use : No additional information available

Name, Address, and Telephone of the Responsible Party

Company

Church & Dwight Co. Inc.

500 Charles Ewing Blvd

Ewing, NJ 08628

USA

T 1-800-524-1328

www.churchdwight.com

www.ahperformance.com

Company

Church and Dwight Canada Corp.

5485 Ferrier

Montreal, Qc, H4P 1M6

www.churchdwight.ca

Emergency Telephone Number

Emergency Number : For Medical Emergency: 1-888-234-1828 (USA and Canada), 952-853-1925 (Outside USA and Canada)
For Chemical Emergency: VelocityEHS (800)255-3924 (North America) +1 (813)248-0585 (International)

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture

GHS-US/CA Classification

Not classified.

Label Elements

GHS-US/CA Labeling

No labeling applicable according to 29 CFR 1910.1200 and the Hazardous Products Regulations (HPR) SOR/2022-272.

Hazards associated with known or reasonably anticipated uses

If this product is used in unforeseeable chemical processes and not used as intended or reasonable, the hazards listed in Section 2.3 cannot cover all chemistries. Therefore, a Process Hazard Analysis (PHA) or other hazard assessment for additional specific end uses should be performed to ensure that hazards are fully understood, and adequate safety measures are in place. See Section 10 for relevant reactivity and stability information.

Other hazards

Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

Unknown Acute Toxicity (GHS-US/CA)

No additional information available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Name : ARMEX Blast Media (NA GHS 2024)

Name	Product Identifier	% *	GHS Ingredient Classification
Sodium bicarbonate	(CAS-No.) 144-55-8	99.5 - 100	Not classified.

*Percentages are listed in weight by weight percentage (w/w%)

ARMEX Blast Media (NA GHS 2024)

Safety Data Sheet

According To Federal Register / Vol. 89, No. 98 / Monday, May 20, 2024 / Rules And Regulations And According To The Hazardous Products Regulation (December 15, 2022).

SECTION 4: FIRST AID MEASURES

Description of First-aid Measures

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

Inhalation: When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.

Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 5 minutes. Obtain medical attention if irritation develops or persists.

Eye Contact: Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.

Ingestion: Rinse mouth. Do not induce vomiting. Obtain medical attention. Do NOT induce vomiting.

Most Important Symptoms and Effects Both Acute and Delayed

General: Not expected to present a significant hazard under anticipated conditions of normal use.

Inhalation: Prolonged exposure may cause irritation.

Skin Contact: Prolonged exposure may cause skin irritation.

Eye Contact: None expected under normal conditions of use.

Ingestion: Large doses may produce systemic alkalosis and expansion in extracellular fluid volume with edema.

Chronic Symptoms: None expected under normal conditions of use.

Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media: Water spray, fog, carbon dioxide (CO₂), alcohol-resistant foam, or dry chemical.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not flammable.

Explosion Hazard: Product is not explosive.

Reactivity: Hazardous reactions are not expected to occur under normal conditions.

Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Carbon oxides (CO, CO₂). Sodium oxides. Oxides of silicone.

Reference to Other Sections

Refer to Section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust.

For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protective equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Ventilate area. Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

Environmental Precautions

Avoid release to the environment. Prevent entry to sewers and public waters.

Methods and Materials for Containment and Cleaning Up

For Containment: Contain and collect as any solid. Contain solid spills with appropriate barriers and prevent migration and entry into sewers or streams.

ARMEX Blast Media (NA GHS 2024)

Safety Data Sheet

According To Federal Register / Vol. 89, No. 98 / Monday, May 20, 2024 / Rules And Regulations And According To The Hazardous Products Regulation (December 15, 2022).

Methods for Cleaning Up: Clean up spills immediately and dispose of waste safely. Recover the product by vacuuming, shoveling or sweeping. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling

Additional Hazards When Processed: None reasonably foreseeable.

Precautions for Safe Handling: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures.

Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials: Acids. Moisture. Lime.

Storage Temperature: < 65 °C (< 150 °F)

Specific End Use(s)

Blast media, cleaning, surface preparation

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), OSHA (PEL), or Canadian provincial governments.

Particulates not otherwise classified (PNOC)		
USA ACGIH	ACGIH® TLV® TWA	3 mg/m ³ Respirable fraction 10 mg/m ³ Total Dust
USA OSHA	OSHA PEL TWA	5 mg/m ³ Respirable fraction 15 mg/m ³ Total Dust
USA OSHA	OSHA PEL TWA	15 mppcf Respirable fraction 50 mppcf Total dust See 29 CFR 1910.1000 Table Z-3
Alberta	OEL TWA	10 mg/m ³ (total) 3 mg/m ³ (respirable)
British Columbia	OEL TWA	10 mg/m ³ (including nuisance dusts-total dust) 3 mg/m ³ (including nuisance dusts-respirable fraction)
Manitoba	OEL TWA	10 mg/m ³ (inhalable particles, recommended) 3 mg/m ³ (respirable particles, recommended)
New Brunswick	OEL TWA	10 mg/m ³ (recommended-inhalable particles) 3 mg/m ³ (recommended-respirable particles)
Newfoundland & Labrador	OEL TWA	10 mg/m ³ (inhalable particles, recommended) 3 mg/m ³ (respirable particles, recommended)
Nova Scotia	OEL TWA	10 mg/m ³ (inhalable particles, recommended) 3 mg/m ³ (respirable particles, recommended)
Nunavut	OEL STEL	20 mg/m ³ (insoluble or poorly soluble-inhalable fraction) 6 mg/m ³ (insoluble or poorly soluble-respirable fraction)
Nunavut	OEL TWA	10 mg/m ³ (insoluble or poorly soluble-inhalable fraction) 3 mg/m ³ (insoluble or poorly soluble-respirable fraction)
Northwest Territories	OEL STEL	20 mg/m ³ (insoluble or poorly soluble-inhalable fraction) 6 mg/m ³ (insoluble or poorly soluble-respirable fraction)
Northwest Territories	OEL TWA	10 mg/m ³ (insoluble or poorly soluble-inhalable fraction) 3 mg/m ³ (insoluble or poorly soluble-respirable fraction)
Ontario	OEL TWA _{EV}	10 mg/m ³ (inhalable fraction)

ARMEX Blast Media (NA GHS 2024)

Safety Data Sheet

According To Federal Register / Vol. 89, No. 98 / Monday, May 20, 2024 / Rules And Regulations And According To The Hazardous Products Regulation (December 15, 2022).

		3 mg/m ³ (respirable fraction)
Prince Edward Island	OEL TWA	10 mg/m ³ (inhalable particles, recommended) 3 mg/m ³ (respirable particles, recommended)
Québec	VEMP (OEL TWA EV)	10 mg/m ³ (including dust, inert or nuisance particulates-inhalable particulates) 3 mg/m ³ (including dust, inert or nuisance particulates-respirable particulates)
Saskatchewan	OEL STEL	20 mg/m ³ (insoluble or poorly soluble-inhalable fraction) 6 mg/m ³ (insoluble or poorly soluble-respirable fraction)
Saskatchewan	OEL TWA	10 mg/m ³ (insoluble or poorly soluble-inhalable fraction) 3 mg/m ³ (insoluble or poorly soluble-respirable fraction)

Exposure Controls

Appropriate Engineering Controls: Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Suitable eye/body wash equipment should be available in the vicinity of any potential exposure.

Personal Protective Equipment: For occupational/workplace settings and bulk quantities: Gloves. Protective clothing. Protective goggles. Dust formation: dust mask.



Materials for Protective Clothing: Chemically resistant materials and fabrics.

Hand Protection: For occupational/workplace settings: Wear protective gloves.

Eye Protection: For occupational/workplace settings: Chemical safety goggles.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: For occupational/workplace settings: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State	: Solid
Color	: White, crystalline powder
Odor	: None
Odor Threshold	: No data available
pH	: ≈ 8.3 (1% Solution 25 °C (77 °F))
Evaporation Rate	: No data available
Melting Point	: No data available
Freezing Point	: No data available
Boiling Point	: No data available
Flash Point	: No data available
Auto-ignition Temperature	: No data available
Decomposition Temperature	: No data available
Flammability (solid, gas)	: No data available
Lower Flammable Limit	: No data available
Upper Flammable Limit	: No data available
Vapor Pressure	: No data available
Relative Vapor Density at 20°C	: No data available
Relative Density	: No data available
Density	: ≈ 62 lb/ft ³ ; 0.99 g/cm ³
Specific Gravity	: No data available
Solubility	: Water: ≈ 9.5 % @ 20 °C (68 °F)
Partition Coefficient: N-Octanol/Water	: No data available
Viscosity, Kinematic	: No data available
Particle characteristics	: No data available

ARMEX Blast Media (NA GHS 2024)

Safety Data Sheet

According To Federal Register / Vol. 89, No. 98 / Monday, May 20, 2024 / Rules And Regulations And According To The Hazardous Products Regulation (December 15, 2022).

SECTION 10:

Reactivity:

Hazardous reactions are not expected to occur under normal conditions.

Chemical Stability:

Contains a hygroscopic material which can absorb moisture from the air.

Hazards associated with known or reasonably anticipated uses

Hazardous polymerization will not occur.

Conditions to Avoid:

Direct sunlight, extremely high or low temperatures, and incompatible materials. Moisture.

Incompatible Materials:

Acids. Moisture. Lime.

Hazardous Decomposition Products:

Not expected to decompose under ambient conditions.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on Toxicological Effects - Product

Likely routes of exposure: Dermal, Eye Contact, Inhalation, Oral.

Acute Toxicity (Oral): Not classified.

Acute Toxicity (Dermal): Not classified.

Acute Toxicity (Inhalation): Not classified.

LD50 and LC50 Data: No additional information available

Skin Corrosion/Irritation: Not classified.

Eye Damage/Irritation: Not classified.

Respiratory or Skin Sensitization: Not classified.

Germ Cell Mutagenicity: Not classified.

Carcinogenicity: Not classified.

Specific Target Organ Toxicity (Repeated Exposure): Not classified.

Reproductive Toxicity: Not classified.

Specific Target Organ Toxicity (Single Exposure): Not classified.

Aspiration Hazard: Not classified.

Symptoms/Injuries After Inhalation: Prolonged exposure may cause irritation.

Symptoms/Injuries After Skin Contact: Prolonged exposure may cause skin irritation.

Symptoms/Injuries After Eye Contact: None expected under normal conditions of use.

Symptoms/Injuries After Ingestion: Large doses may produce systemic alkalosis and expansion in extracellular fluid volume with edema.

Chronic Symptoms: None expected under normal conditions of use.

Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data:

Sodium bicarbonate (144-55-8)	
LD50 Oral Rat	7334 mg/kg
LD50 Dermal Rat	> 2000 mg/kg (Source: JAPAN_GHS)
LC50 Inhalation Rat	5.33 mg/l/4h

SECTION 12: ECOLOGICAL INFORMATION

Toxicity

Ecology - General: Not classified.

Sodium bicarbonate (144-55-8)	
LC50 Fish	7100 mg/l Bluegill
EC50 Crustacea	4100 mg/l Daphnids
LC50 Fish 2	7700 mg/l Rainbow Trout

Persistence and Degradability

ARMEX Blast Media (NA GHS 2024) (144-55-8)	
Persistence and Degradability	Not established.

ARMEX Blast Media (NA GHS 2024)

Safety Data Sheet

According To Federal Register / Vol. 89, No. 98 / Monday, May 20, 2024 / Rules And Regulations And According To The Hazardous Products Regulation (December 15, 2022).

Bioaccumulative Potential

ARMEX Blast Media (NA GHS 2024) (144-55-8)

Bioaccumulative Potential	Not established.
---------------------------	------------------

Mobility in Soil

No additional information available

Other Adverse Effects

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, territorial, provincial, and international regulations.

Ecology - Waste Materials: Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

In Accordance with DOT

Not regulated for transport

In Accordance with IMDG

Not regulated for transport

In Accordance with IATA

Not regulated for transport

In Accordance with TDG

Not regulated for transport

SECTION 15: REGULATORY INFORMATION

US Federal and International Regulations

Sodium bicarbonate (144-55-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on the Canadian DSL (Domestic Substances List)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on the TCSI (Taiwan Chemical Substance Inventory)
Listed on the NCI (Vietnam - National Chemical Inventory)
Listed on Thailand Existing Chemicals Inventory (DIW)

US State Regulations

Neither this product nor its chemical components appear on any US state lists, or its chemical components are not required to be disclosed.

Canadian Regulations

Sodium bicarbonate (144-55-8)

Listed on the Canadian DSL (Domestic Substances List)

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Date of Preparation or Latest Revision : 07/08/2025

Other Information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200 and Canada's Hazardous Products Regulations (HPR) SOR/2022-272.

ARMEX Blast Media (NA GHS 2024)

Safety Data Sheet

According To Federal Register / Vol. 89, No. 98 / Monday, May 20, 2024 / Rules And Regulations And According To The Hazardous Products Regulation (December 15, 2022).

Glossary of Data Source Abbreviations

ATSDR: Agency for Toxic Substances and Disease Registry (U.S. Department of Health and Human Services)	FOOD_JOURN: Food Research Journal (1956)
AU_WES: Australia WES	IARC: The International Agency for Research on Cancer
CHEMVIEW: ChemView (U.S. Environmental Protection Agency)	IDLH: National Institute for Occupational Health and Safety Immediately Dangerous to Life or Health Value Profiles
EC_RAR: European Commission Renewal Assessment Report	IUCLID: International Uniform Chemical Information Database
EC_SCOEL: European Commission Scientific Committee on Occupational Exposure Limits	JAPAN_GHS: Japan GHS Basis for Classification Data
ECETOC: European Centre for Ecotoxicology and Toxicology of Chemicals Reports	JP_J-CHECK: Japan J-Check
ECHA_API: European Chemicals Agency API	KR_NIER: South Korea National Institute of Environmental Research Evaluations
ECHA_RAC: ECHA Committee for Risk Assessment	NICNAS: Australia National Industrial Chemicals Notification and Assessment Scheme
EFSA: European Food Safety Authority	NIOSH: National Institute for Occupational Health and Safety (U.S. Department of Health and Human Services)
EPA: U.S. Environmental Protection Agency	NLM_CIP: National Library of Medicine ChemID plus database
EPA_AEGL: Acute Exposure Guideline Levels (U.S. Environmental Protection Agency)	NLM_HSDB: National Library of Medicine Hazardous Substance Data Bank
EPA_FIFRA: Federal Insecticide, Fungicide, and Rodenticide Act Reregistration Eligibility Decision (U.S. Environmental Protection Agency)	NLM_PUBMED: National Library of Medicine PubMed database
EPA_HPVC: High Production Volume Chemicals (U.S. Environmental Protection Agency)	NTP: National Toxicology Program
EPA_TRED: Risk Assessment for Tolerance Reassessment Eligibility Decision (U.S. Environmental Protection Agency)	NZ_CCID: New Zealand Chemical Classification and Information Database
EU_CLH: European Union Harmonised Classification and Labelling Proposal	OECD_EHSP: Environment, Health, and Safety Publication (Organisation for Economic Co-operation and Development)
EU_RAR: European Union Risk Assessment Report	OECD_SIDS: Screening Information Data Sets (Organisation for Economic Co-operation and Development)
	WHO: World Health Organization

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

NA GHS SDS (Can, US)